



INSTRUCTION BULLETIN

No. 9013363
Machine: S30/S30 X4/
S30 XP
Published: 03-2015
Rev. 00

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in the machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for **kit number 9013364**

SYNOPSIS:

This kit contains the parts needed to install a filter box strap kit on S30/S30 XP/S30 X4 sweepers (serial numbers 006501 or higher).

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: NONE

(Estimated time to complete: 10 minutes)

PREPARATION:

1. Park the machine on a clean level surface, turn off the machine, remove the key, and set the parking brake.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, turn off machine, and remove key.

2. Unlatch and open the hopper cover. Support the hopper cover open with the hopper cover prop rod.
3. Remove the existing star knobs, straps, M8 hex screws, and flat washers from the filter cover. Discard the star knobs, straps, M8 hex screws, and flat washers. (Fig. 1)

NOTE: Do not remove / replace either M8 stud (5) on the upper pre-filter box unless the existing M8 stud(s) is / are damaged.

INSTALLATION:

1. Install a rubber strap (2) onto each star knob (1). (Fig. 1)
2. Use an M8 hex screw (3) and flat washer (4) to each both rubber strap (2) / star knob (1) assembly from the previous step onto the filter cover. (Fig. 1)
3. Place the filter cover onto the upper pre-filter box and use the star knobs (1) to secure the filter cover to the upper pre-filter box. (Fig. 1)

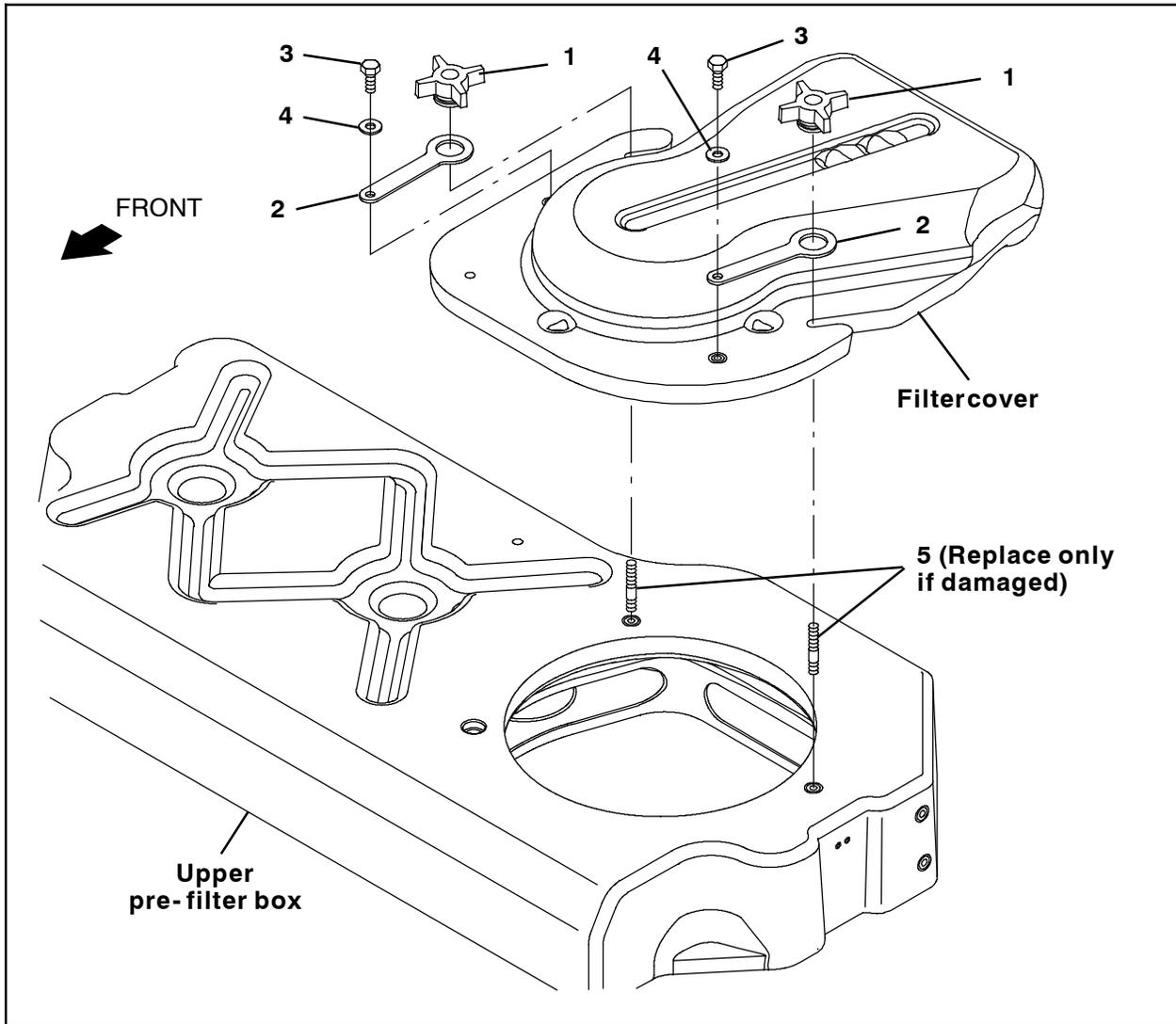


FIG. 1

Bill of Materials for Strap Kit, Knob, Fltr Box [S30] - 9013364

Ref.	Tennant Part No.	Description	Qty.
1	1048335	Knob, Star, 2.75d 4ear 1.1l M8x1.25	2
2	1048353	Strap, Rbr	2
3	15675	Screw, Hex, M8 X 1.25 X 16, SS	2
4	01685	Washer, Flat, 0.38b 0.88d .08, SS	2
5	1049860	Stud, M8 X 1.25 [55.0]	2

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